

BONDINE® HX8210

Ethylene – Acrylic Ester - Maleic Anhydride terpolymer

DESCRIPTION

BONDINE® 8210 is a random terpolymer of ethylene, acrylic ester and maleic anhydride, polymerized by high-pressure autoclave process.

TYPICAL PROPERTIES

Characteristics	Value	Unit	Test Method
Ethyl Acrylate content	6.5	% Wt	FTIR (internal method)
Maleic Anhydride content	2.8	% Wt	FTIR (internal method)
Melt Index (190°C / 2.16 kg)	200	g/10min	ISO 1133 / ASTM D1238
Melting point	100	°C	ISO 11357-3
Density	0.94	g/cm ³	ISO 1183 / ASTM D1505
Vicat softening temperature (10N) ⁽¹⁾	57	°C	ISO 306 / ASTM D1525
Flexural modulus ⁽¹⁾	40	MPa	ISO 178 / ASTM D790
Elongation at break ⁽¹⁾	400	%	ISO 527-2 / ASTM D638
Tensile strength at break ⁽¹⁾	6	MPa	ISO 527-2 / ASTM D638
Hardness Shore D ⁽¹⁾	26		ISO 868 / ASTM D2240

⁽¹⁾ On compression molded samples.

APPLICATIONS

Due to its properties, reactivity, fluidity and compatibility with tackifying resins and waxes, BONDINE® 8210 is suitable as additive for hot melt adhesive formulations and as coupling agent in mineral filled compounds.

For more detailed information and recommendations regarding your specific application, please contact your local ARKEMA technical representative.

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PROCESSING

Standard polyolefin extrusion equipment can be used for **BONDINE® 8210**, which has the same processability as LDPE and the same heat stability given by acrylate comonomers. Recommended temperature range is from 270°C up to 320 – 330°C. It is recommended to purge the equipment with LDPE after a run is completed before shutting down.

STORAGE, HANDLING AND SAFETY

BONDINE® 8210 is usually packed in waterproof bags or rigid containers with waterproof liner. It should be stored in dry conditions and be kept out of moisture in an aerated building. Improper storage conditions may cause degradation and could have consequences on physical properties of the product. It is recommended to reseal the bag or the liner after use to protect **BONDINE® 8210** against moisture.

Safety data sheet as well as information on handling and storage of the **BONDINE® 8210** is available upon request to your ARKEMA representative or on the web site BONDINE.com.

SHELF LIFE

Two years from the date of delivery, in unopened packaging. For any use above this limit, please refer to our technical services.

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Any claim relating to defects or non-compliance of the products shall be valid only if it is sent to Arkema in writing within fifteen (15) calendar days following delivery of the Product.