

LOTADER[®] HX8290

Ethylene – Acrylic Ester - Maleic Anhydride terpolymer

DESCRIPTION

LOTADER[®] HX8290 is a random terpolymer of ethylene, acrylic ester and maleic anhydride, polymerized by high-pressure autoclave process.

TYPICAL PROPERTIES

Characteristics	Value	Unit	Test Method
Ethyl Acrylate content	17	% Wt	FTIR (internal method)
Maleic Anhydride content	2.8	% Wt	FTIR (internal method)
Melt Index (190°C / 2.16 kg)	70	g/10min	ISO 1133 / ASTM D1238
Melting point	85	°C	ISO 11357-3
Density	0.94	g/cm ³	ISO 1183 / ASTM D1505
Vicat softening temperature (10N) ⁽¹⁾	<40	°C	ISO 306 / ASTM D1525
Flexural modulus ⁽¹⁾	30	MPa	ISO 178 / ASTM D790
Elongation at break ⁽¹⁾	700	%	ISO 527-2 / ASTM D638
Tensile strength at break ⁽¹⁾	6	MPa	ISO 527-2 / ASTM D638

⁽¹⁾ On compression molded samples.

APPLICATIONS

Due to its properties, reactivity, fluidity and compatibility with tackifying resins and waxes, LOTADER[®] HX8290 is suitable as additive for hot melt adhesive formulations and as coupling agent in mineral filled compounds such as halogen free flame retardant wires and cables.

For more detailed information and recommendations regarding your specific application, please contact your local ARKEMA technical representative.

LOTADER® HX8290

Processing

Standard polyolefin extrusion equipment can be used for **LOTADER® HX8290**, which has the same processability as LDPE and the same heat stability given by acrylate comonomers. Recommended temperature range is up to 320 – 330°C. It is recommended to purge the equipment with LDPE after a run is completed before shutting down.

STORAGE, HANDLING AND SAFETY

LOTADER® HX8290 is usually packed in waterproof bags or rigid containers with waterproof liner. It should be stored in dry conditions and be kept out of moisture in an aerated building. Improper storage conditions may cause degradation and could have consequences on physical properties of the product. It is recommended to reseal the bag or the liner after use to protect **LOTADER® HX8290** against moisture.

Safety data sheet as well as information on handling and storage of the **LOTADER® HX8290** is available upon request to your ARKEMA representative or on the web site lotader.com.

SHELF LIFE

Two years from the date of delivery, in unopened packaging. For any use above this limit, please refer to our technical services.

February 2018

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Any claim relating to defects or non-compliance of the products shall be valid only if it is sent to Arkema in writing within fifteen (15) calendar days following delivery of the Product.